

**REP.0136** 

### REPAR TIX HG

Structural, thixotropic, fibre reinforced cement mortar



**Customs Code** 

3824 5090



### Packaging

- Bag 25 kg
- Pallet: 50 x (Bag 25 kg)

# **Application**

- Brick trowel
- Finishing trowel
- Spatula
- Sprayer



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Family

Repar One-component structural thixotropic cement mortars

**Product Lines** Functional Cathegories

 Repair and restoration of concrete structures with Building thixotropic mortars Infratech

 Construction and maintenance interventions on airport runaways and quays

· Structural maintenance of dams, reservoirs, ducts and water ducts

Structural maintenance of bridges and viaducts

Structural maintenance of tunnels

Components Appearance Single-component **Powder** 

## **Certifications** and legislations



EN 998-1

Specification for Mortar for Masonry - General purpose rendering/plastering mortar (GP)



EN 1504-3

Products and systems for the protection and repair of concrete structures -Structural and non-structural repair (R4)

# General description

Thixotropic, structural, fibre reinforced cement mortar with high intrinsic watertightness, and extraordinary physical and mechanical characteristics: adhesion to concrete, adhesion to steel, compression resistance, flexural strength, abrasion resistance. Perfect for remediation of structural works and articles in degraded concrete and very high performance coatings. Thanks to the very high adhesion to steel and concrete supports, it is also suitable for fixing threaded bars in holes made on concrete or rock conglomerates. Apply with brick trowel and plastering trowel.

### General **features**

Rheoplastic, thixotropic, structural, composite cement mortar, based on special cements and selected siliceous aggregates, reinforced with a balanced mixture of READYMESH polypropylene fibres and calcium metasilicate microfibres, added with specific agents and a high content of silica fume. After hardening, it provides very high performance in terms of intrinsic watertightness, resistance to washing and hydrolysing, mechanical strength, abrasion and cavitation, anti-carbonation, chemical-physical stability, resistance to harsh atmospheric agents and to leaching water. It is fibreglass reinforced three-dimensionally, it provides high adherence and adhesion; and dimensionally stable (shrinkage-compensated). The product is mixed with water (approx. 16% of the weight of the bag).

# Dosage

Approximately 18,5 kg/m<sup>2</sup> of REPAR TIX HG for every centimetre of thickness to be implemented (approximately 1850 kg per cubic metre).

## Fields of **application**

Repairs and protective coatings of hydraulic works (pipelines, dams, tunnels etc.), marine structures and artefacts in critical situations: aggressive chemical-physical agents, leaching water, marine atmosphere, etc. For wet spritz beton operations it is advisable to use the REPAR TIX HG SB mortar, which maintains the physical and mechanical characteristics of REPAR TIX HG, but is specially formulated for the maximum performance of sprayer machines.

#### Basic **features**

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Highlighted product

Max. recommended thickness:
40 mm

Maximum diameter of aggregate: 1.5 mm

 $\rightarrow$ I← Min. recommended thickness: 7 mm

**©** Mix

Mix with water: 16 %

Pot-life: 30 min

Shelf-life: 12 months

Temperature of use: +5/+35 °C

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Use wearing protective gloves

Available **colours**Gray

## **Technical** specifications

Bonding force (UNI EN 1015-12):  $\geq 2 \text{ N/mm}^2$ 

Capillary absorption (UNI EN 13057): 0.30 kg•h^0.5/m<sup>2</sup>

Chloride content (UNI EN 1015-17): < 0.01 %

Compressive strength after 01 day (UNI EN 12190): 25 N/mm<sup>2</sup>

Compressive strength after 07 days (UNI EN 12190):  $50 \text{ N/mm}^2$ 

Compressive strength after 28 days (UNI EN 12190):  $\geq$  62 N/mm<sup>2</sup> Compressive strength after 90 days (UNI EN 12190):  $\geq$  70 N/mm<sup>2</sup>

Compressive strength at 02 days (UNI EN 12190): 35 N/mm<sup>2</sup>

Contrasted expansion with air curing for 1 day (UNI 8147): > 0.01 %

Density (UNI EN 1015-6): 2115 kg/m<sup>3</sup>

Determination of thermal compatibility (UNI EN 13687-1):  $\geq$  2 N/mm<sup>2</sup>

Flexural strength after 07 days (UNI EN 196/1): 8 N/mm<sup>2</sup>

Flexural strength after 28 days (UNI EN 196/1): > 8.5 N/mm<sup>2</sup>

pH: > 12

Reaction to fire (EN 13501-1): A1

Resistance to carbonatation (UNI EN 13295): 0.5 mm

Skid resistance (UNI EN 13036-4): 61.0 mm

Static elastic modulus (EN 13142): 26000 N/mm<sup>2</sup>

Water/binder ratio: < 0.37

## Tools cleansing

• Water

## Applicable on

- Concrete
- Prefabricated concrete
- Bricks
- Mixed walls (bricks and stones)
- Stone walls
- · Rock walls

## Substrate **preparation**

Application surfaces should be clean, free of soiling, crumbling and non-adhering parts, dust, etc., conveniently saturated with water until they reach the condition "saturated with dry surface". An adequate roughening of the surfaces by scarifying, sandblasting etc. is always necessary in order to obtain the maximum adhesion values to the substrate. The optimal values are obtained with high pressure hydro-scarification. Bare the irons undergoing disruptive oxidation or deeply oxidized, removing the rust of the exposed irons (by sandblasting or abrasive brushes).



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#### **Instructions** for use

Pour about 2/3 of the mixing water into the mixer, add REPAR TIX HG and the remaining water; continue to mix until a homogeneous lump-free mixture is obtained. The mixing water should be about 16% of the weight of the bag.

The addition of BOND HG to the mixing water (about 0.5 litres per 25 kg bag of product) allows further improvements in terms of adherence, adhesion, watertightness, workability, moldability and deformability.

For high coating thicknesses, static, monolithic requirements, etc., performed with REPAR TIX HG, appropriate metal reinforcements (mesh, cages, etc.) should be used, anchored to the support with SYNTECH PROFIX, GROUT MICROJ, REPAR TIX G2, or with the same REPAR TIX HG.

### **Storage** and preservation

Store the product in its original packing, in a fresh and dry environment, avoiding frost and direct sunlight. Inadequate storage of the product may result in a loss of rheological performance. Protect from humidity.



# Warnings, Precautions and Ecology

The general information, along with any instructions and recommendations for use of this product, including in this data sheet and eventually provided verbally or in writing, correspond to the present state of our scientific and practical knowledge.

Any technical and performance data reported is the result of laboratory tests conducted in a controlled environment and thus may be subject to modification in relation to the actual conditions of implementation.

Azichem Srl does not assume any liability arising from inadequate characteristics related to improper use of the product or connected to defects arising from factors or elements unrelated to the quality of the product, including improper storage.

Those wishing to utilise the product are required to determine prior to use whether or not the same is suitable for the intended use, assuming all consequent responsibility.

The technical and characteristic details contained in this data sheet shall be updated periodically. For consultation in real time, please visit the website: www.azichem.com. The date of revision is indicated in the space to the side. The current edition cancels out and replaces any previous version.

Please note that the user is required to read the latest Safety Data Sheet for this product, containing chemical-physical and toxicological data, risk phrases and other information regarding the safe transport, use and disposal of the product and its packaging. For consultation, please visit: www.azichem.com.

It is forbidden to dispose of the product and/or packaging in the environment.

Do not apply in case of direct exposure to sunlight or strong ventilation. Cure the protection and the prolonged moist hardening of surfaces laid.



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