



FLR.0332

## FLOOR TENAX SPEEDY

Rapid fibre-reinforced micro-concrete for the restoration of floors

### Customs Code

3824 5090

### Packaging

- Bag 25 kg

### Application

- Finishing trowel
- Pump
- Spatula
- Straight edge

Family  
**Floortech**

Type  
**Extremely high-performance micro concretes for low-level adjustments and reconstructions on concrete flooring**

Product Lines

- Building
- Infratech
- Floor

Functional Categories

- Construction of structural subbase screeds
- Construction of subbase and self-leveling screeds

Components  
**Single-component**

Appearance  
**Powder**

## Certifications and legislations



**EN 1504-3**

Products and systems for the protection and repair of concrete structures - Structural and non-structural repair (R4)

## General description

FLOOR TENAX SPEEDY is a very quick-hardening, plastic/fluid, pourable mortar that can be used for restoration and repairs on deteriorated or damaged floors. The formulation contains very high strength cements, micro-silicas with pozzolanic activity, aggregated in a rational granulometric curve (0.1÷1.8 mm), special additives and a mix of READYMESH microfibers both in polypropylene and in glass. This special mix of high tenacity microfibrils gives the applied product an exceptional reduction of the hygrometric shrinkage, the dissipation of the efforts in the case of heavy stresses and much higher fracture energy compared to traditional mortars. The product mixes with very low water/cement ratios (<0.32). The special formulation of FLOOR TENAX SPEEDY gives the restorations performed, mechanical strength, fracture energy, exceptional durability and very high chemical-physical resistance.

## General features

FLOOR TENAX SPEEDY has a workability time of approximately 40 minutes, after which the gripping process is triggered followed by rapid hardening. The hygrometric shrinkage is extremely limited, guaranteeing volumetric stability to restoration carried out. The performances that make FLOOR TENAX SPEEDY unique are:

- resistance to dynamic stress,
- fatigue resistance, fracture energy, toughness and resistance to post-breaking strain,
- very high mechanical compression strength (> 90 MPa at 28 days),
- very high mechanical tensile and bending strength (> 12.5 MPa at 28 days),
- excellent durability and resistance to chemical attacks.

Recommended maximum thickness: 20 mm (flooring) 40 mm (casting within formwork)

Minimum recommended thickness: 8 mm (flooring) 25 mm (casting within formwork)

## Dosage

Approximately 21 kg/m<sup>2</sup> of FLOOR TENAX SPEEDY for every centimetre of thickness to be implemented (approximately 2100 kg per cubic metre).

## Fields of application

FLOOR TENAX SPEEDY is used in the repair of deteriorated floorings with limited thickness (typical applications in the range 8 - 20 mm), characterised by high performance in terms of deformation, resistance and anti-cracking resistance and in particular where there is a need for a rapid opening to traffic or rapid exercise after application. The main application fields are: • rapid repair of industrial concrete floors with walkability allowed after only six hours from casting and drive over allowed after 24-48 hours from the application; • rapid repair of joints in industrial flooring; • laying and fixing of manhole covers; • structural repairs and repairs generally performed with casting within formwork.










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## Basic features

 Max. recommended thickness: 20 mm	 Min. recommended thickness: 8 mm
 Mix with water: 11 - 12.5 %	 Quick setting product
 Shelf-life: 12 months	 Temperature of use: +5 / +30 °C
 Available colours Gray	

## Technical specifications

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<i>Resistenza a compressione dopo 24 ore (UNI EN 1015-11):</i> >50 N/mm <sup>2</sup>
<i>Bonding force (UNI EN 1015-12):</i> > 2.5 N/mm <sup>2</sup>
<i>Breaking load longitudinal:</i> 4 N/mm <sup>2</sup>
<i>Capillary absorption (UNI EN 13057):</i> 0.38 kg•h <sup>0.5</sup> /m <sup>2</sup>
<i>Compressive strength after 06 hours (UNI EN 1015-11):</i> 8 N/mm <sup>2</sup>
<i>Compressive strength after 12 hours (UNI EN 1015-11):</i> 20 N/mm <sup>2</sup>
<i>Compressive strength after 28 days (UNI EN 1015-11):</i> > 95 N/mm <sup>2</sup>
<i>Density (UNI EN 1015-6):</i> 2250 kg/m <sup>3</sup>
<i>Flexural strength after 28 days (UNI EN 1015-11):</i> > 12.5 N/mm <sup>2</sup>
<i>Static elastic modulus (EN 13412):</i> 35000 N/mm <sup>2</sup>
<i>Wear resistance (UNI EN 13892-3):</i> 0.8 cm <sup>3</sup> /50cm <sup>2</sup>

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### Tools cleansing

- Water

### Applicable on

- Concrete
- Bricks

### Substrate preparation

Application surfaces must be clean, free of dust, contamination, crumbling, inconsistencies, etc., and adequately saturated-surface-dry with water.

## Instructions for use

- The support must be prepared by mechanical scarification or hydro-scarification for a depth of not less than 6 mm. The scarification of the support is an absolutely necessary operation to ensure sufficient grip of the coating applied. In the case of localized patches or repairs, cut the contours at right angles with an angle grinder.
- The support must not have traces of oils, greases, detergents.
- The support must be in good condition, clean, coarse, without crumbling parts or dust (suction of all dust and debris with an adequately equipped vacuum system). Wash the surface with pressurized water. Saturate the support with water before applying and eliminate any excess water on the surface.
- Application temperature: 5°C to 35°C.
- We strongly recommend the use of a vertical axis mixer with planetary or double horizontal helical movement, both for effective mixing of fibre-reinforced reinforcement and for optimal performance of site operations.
- MIXING: mix the entire contents of the bag with potable water in the measure of 11% - 12.5% referred to the total weight of the mortar (about 2.75 - 3.13 lt per 25 kg bag) creating a homogeneous mixture. Mixing time: approximately 4 minutes with high-efficiency mixer.
- In the case of large thicknesses (e.g.: manhole repairs) use compaction with a vibrating needle or tamp it down in a very intense way.
- Level the surface with a vibrating screed on the prepared templates.
- The surface must be protected after application by polyethylene sheets or anti-evaporation treatments. The latter should be sprayed on the restored surface as soon as the hardening phase of the surface begins (provide anti-evaporation treatments only if no other protective or aesthetic-protective applications are planned above: contact our technical service for advice on the most indicated surface protection methods and on the type of product that can be used as a curing compound).

In the case of thicknesses exceeding 20 mm, FLOOR TENAX SPEEDY must be laid out, supported and floated on a suitable sub-base only with appropriate measures to ensure the structural adhesion and anchoring to the support itself. The methods of anchorage suggested include: laying with a special epoxy resin for structural construction joints (SYNTECH RGS or SYNTECH PAVISHEER); or positioning a galvanized steel net with 5x5 cm mesh and 2 mm wire, which is spaced from the support plane of half the expected thickness of FLOOR TENAX SPEEDY and anchored to the same by "L"-shaped connectors fixed in holes resinated with SYNTECH PROFIX or fixed by nailing with "nail guns".

Provide a cover with wet TNT and waterproof sheet as soon as the surfaces are walkable and keep covered for at least 48 hours.

## Storage and preservation

Store the product in its original packing, in a fresh and dry environment, avoiding frost and direct sunlight. Inadequate storage of the product may result in a loss of rheological performance. Protect from humidity.



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FLOOR TENAX Family characteristics and selection criteria				
	FLOOR TENAX	FLOOR TENAX SPEEDY	FLOOR TENAX HP	FLOOR TENAX HP SPEEDY
workability	castable mortar	castable mortar	castable mortar	castable mortar
fibers, maximum size	6 mm	6 mm	18 mm	18 mm
Workability time	approximately 120 minutes	approximately 40 minutes	approximately 120 minutes	approximately 40 minutes
Resistance to compression at 6 hours	0	8 MPa	0	8 MPa
Resistance to compression at 12 hours	8 MPa	20 MPa	8 MPa	20 MPa
Resistance to compression at 1 day	>35 MPa	>50 MPa	>35 MPa	>50 MPa
Resistance to compression at 28 days	> 95 MPa	> 95 MPa	> 95 MPa	> 95 MPa
Tensile strength	4 MPa	4 MPa	5.5 MPa	5.5 MPa
Restoration of industrial flooring: selection criteria	Thickness 10-20 mm Walkability at 12 hours approx. Light trucks at 24 hours approx. Drive over at 48 hours approx.	Thickness 10-20 mm <b>Walkability at 6 hours approx.</b> Light trucks at 12 hours approx. <b>Drive over at 24 hours approx.</b>  With a team of two men, finish <b>areas of max 12-16 square meters at a time</b>	Thickness <b>8-25</b> mm Walkability at 12 hours approx. Light trucks at 24 hours approx. Drive over at 48 hours approx.  <b>Highly stressed areas</b> where compressive strength and high fracture energy are required	Thickness <b>8-25</b> mm <b>Walkability at 6 hours approx.</b> Light trucks at 12 hours approx. <b>Drive over at 24 hours approx.</b>  With a team of two men, finish <b>areas of max 12-16 square meters at a time</b>  <b>Highly stressed areas</b> where compressive strength and high fracture energy are required
Restoration of industrial flooring: aesthetic performance	possible inhomogeneity of colour and light halos	possible inhomogeneity of colour and light halos	possible inhomogeneity of colour and light halos  Silky fibres visible on the surface	possible inhomogeneity of colour and light halos  Silky fibres visible on the surface
Other fields of application	Structural restorations in general with casting within formwork _ thicknesses from 15 to 30 mm	Structural restorations in general with casting within formwork _ thicknesses from 15 to 30 mm	Structural restoration in general with formwork centre casting _ thicknesses from 20 to 50 mm  Slab reinforcement hoods _ thicknesses from 15 to 30 mm	Structural restorations in general with casting within formwork _ thicknesses from 20 to 50 mm  Slab reinforcement hoods _ thicknesses from 15 to 30 mm

Physical-mechanical values obtained at 20°C in laboratory conditions; workability and agility may vary depending on the temperatures present at the application

## Warnings, Precautions and Ecology

The general information, along with any instructions and recommendations for use of this product, including in this data sheet and eventually provided verbally or in writing, correspond to the present state of our scientific and practical knowledge.

Any technical and performance data reported is the result of laboratory tests conducted in a controlled environment and thus may be subject to modification in relation to the actual conditions of implementation.

Azichem Srl does not assume any liability arising from inadequate characteristics related to improper use of the product or connected to defects arising from factors or elements unrelated to the quality of the product, including improper storage.

Those wishing to utilise the product are required to determine prior to use whether or not the same is suitable for the intended use, assuming all consequent responsibility.

The technical and characteristic details contained in this data sheet shall be updated periodically. For consultation in real time, please visit the website: [www.azichem.com](http://www.azichem.com). The date of revision is indicated in the space to the side. The current edition cancels out and replaces any previous version.

Please note that the user is required to read the latest Safety Data Sheet for this product, containing chemical-physical and toxicological data, risk phrases and other information regarding the safe transport, use and disposal of the product and its packaging. For consultation, please visit: [www.azichem.com](http://www.azichem.com).

It is forbidden to dispose of the product and/or packaging in the environment.

It is always important to carry out preliminary tests to check the appropriateness of the product, depending on specific requirements. It is recommended to treat carefully the curing of the shotcrete for a few days, through continuous flushing of water or covering the same with a length of cloth made of polyethylene (winter period) or awning in non-woven fabric impregnated with water (spring/summer).



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